

Receiving Report

Date: 7/4/16
 Supplier: MAGNA

Batch No: 7111447
 Dart P/O: 8535

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 374709 09/04/17

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M414NB	625x040	24	0	0	24	
M304TR	625x091	100	0	0	100	
M7075T	B100-0050	12	0	0	12	

M7075T73 R100

Production/Admin:

Date

Received/Costing

Initial

09/04/17
R/C 10744
CS

Initials of receiver (if shipment OK)

Level 12

Location

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date	Page
Apr 17, 2009	1
Receipt Number	
RCP00010744	

Purchase From:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00008535

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	D6207P	Angle Extrusion 1x1x.12	60.0000	f	0.650000	39.00	Apr 17, 2009
		B46909 MINIMUM YIELD TENSILE STRENGTH = 35 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI MATERIAL: 6061-T6 OR 6511 (QQ-A-200/8) ANGLE EXTRUSION: 1" X 1" X .125" AS PER DWG D6207 REV. A B/N46909					
	M6061T6B2000X0	6061T6 Bar 2.00 x 4.00	20.0000	f	20.100000	402.00	Apr 17, 2009
		4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115 MATERIAL; 6061-T6 OR 6061-T6511/T6510/T6511/T62 B/N111447					

Comments:



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I009679

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY, ON
K6A 1K7
Ship Terms: PREPAID

MTR: Y

SPECIAL INSTRUCTIONS

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	8535	
Sales Order	Terms		Ship Via	Date Ordered	Date Required	Date Shipped
W010589	NET 30 DAYS		NIR:R-557065-1	04/09/09	04/16/09	04/16/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
3		PC	ALUMINUM ANGLES AAN 6061 T6 1" x 1" x 1/8" x R/L ✓ 20' 18 LB / 3 PC MUST USE HT: 5850	L020459	5850	3
1		PC	ALUMINUM FLATS AFL 6061 T6 2" x 4" x R/L ✓ 20' 192 LB / 1 PC MUST USE HT: 0724302	L025024	0724302	1
Bundles: 1		Pieces: 1		Total Weight:		210 LB

Received by: _____ Date: _____ Signature: _____

DART

Purchase Order

Date Apr 08, 2009	Page 1
Purchase Order Number PO00008535	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
06091046

Vendor Address:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Apr 08, 2009	N30	yours	Apr 16, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 60.0000 06/7/16	D6207P	Angle Extrusion 1x1x.125 Comments: AS PER DWG D6207 REV. A ANGLE EXTRUSION: 1" X 1" X .125" MATERIAL: 6061-T6 OR 6511 (QQ-A-200/8) MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI MINIMUM YIELD TENSILE STRENGTH = 35 KSI B46909	16/04/2009	No	0.650000	f	39.00
24.0000	M4140NB0625X0400	4140 Steel Bar .625 x 4.00 Comments: MATERIAL: 4140 AS PER CF LP ANN BAR PER ASTM A 331 / A 108	16/04/2009	No	29.166666	f	700.00
100.0000	M304TR0675W091	304 RD Tube .675 x .091 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING OR SCHEDULE 40 SEAMLESS	16/04/2009	No	6.750000	f	675.00
✓ 20.0000 06/9/16	M6061T6B2000X040	6061T6 Bar 2.00 x 4.00 Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115 4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	16/04/2009	No	20.100000	f	402.00
12.0000	M7075T6B1500X150	7075 T6 BAR 1.500 x 1.5 Comments: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS- QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11	16/04/2009	No	16.250000	f	195.00
24.0000	M7075T73R1000	7075-T73 Rd Bar 1.00 Comments: MATERIAL: 7075-T6 OR T651/T6510/T6511/T652 OR T62 ROUND BAR PER AMS-QQ-A-225/9 OR AMS 4122	16/04/2009	No	9.166666	f	220.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Continued on next page...

CAN ART

ALUMINUM EXTRUSION INC.

Material Test Report

Customer Ship To:

Magna Stainless Inc.

5775 Kieran St.

St-Laurent

QB H4S 0A3

Our Order: 358672 - 1

Your PO # PO02280

Part # 05666-000-240

Die: ES05666

Description: 1.000 x 1000 x .125

Alloy Temper 6061 T6

Print Date: 12/23/2008

Chemical Properties

Sorbilize

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-.40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

Mechanical PropertiesStrength ksi

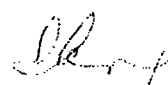
Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
115262	12/23/08	5850	43.05	39.27	8.2

Applicable Specifications: ASTM B221-06 ASTM B308-02 ASTM B429 QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Doug Barnes - Tensile Testing

Authorized


Evan Eng, Quality Assurance Mgr.

NO 20459

PANASIA ALUMINIUM (CHINA) LIMITED
Aluminium Mill Certificate

Cert. No.: PAAV-MC0808005

CUSTOMER: ASA Alloys Inc

PO No: 072216-BB

Contract No.: NIL

Alloy & Temper: 6061-T6511

Standards: ASTM-B221

Container No: ZCSU9009360

Date of shipment: 2008.08.08

QQA-200/8

Chemical Composition (%)									
Heat No.	Si	Mg	Fe	Cu	Mn	Zn	Cr	Ti	Al
Standard	0.40-0.80	0.80-1.20	0.7max	0.15-0.40	0.15max	0.25max	0.04-0.35	0.15max	Rem.
20080723201	0.673	0.871	0.256	0.193	0.038	0.035	0.095	0.019	Rem.
20080725301	0.671	0.872	0.254	0.196	0.037	0.031	0.091	0.017	Rem.
20080728301	0.675	0.863	0.253	0.194	0.034	0.033	0.092	0.016	Rem.
20080724302	0.672	0.869	0.258	0.197	0.035	0.034	0.094	0.010	Rem.
20080724401	0.670	0.864	0.259	0.192	0.033	0.032	0.093	0.012	Rem.
20080711302	0.677	0.870	0.252	0.196	0.036	0.030	0.096	0.018	Rem.

Tensile Test Result								
Heat No.	Die No.	Customer part No.	Description	Tensile Strength		Yield Strength		Elongation
				N/mm ²	Ksi	N/mm ²	Ksi	%
				260 min	35min	240 min	35min	10 min
20080723201	T10008		✓ 1 x 0.095 Sq Tube Sq. Corner	295	43	265	39	12.3
20080725301	F10000044		✓ 3/8 x 3 Flat bar Sharp Corner	295	43	260	38	12.1
20080726301	F10030		✓ 1 x 3 Flat bar Sharp Corner	285	42	260	38	12.0
20080724302	F10000087		✓ 2 x 4 Flat bar Sharp Corner	290	42	270	39	12.4
20080724401	T10039		✓ 3/4 x .120 Sq Tube Sq. Corner	290	42	270	39	12.2
20080711302	T10026		✓ 1 x 0.125 Sq Tube Sq. Corner	285	42	265	39	12.5
<div>S</div> <div>02/04/17</div>								

Hardness Test Result			
Section No.	HRE	Webster	Other Remarks
T10008	91	15.5	
F10000044	91	15.6	
F10030	90	15.3	
F10000087	90	15.3	
T10039	92	15.9	
T10026	92	15.9	

The above result was done on testing samples and the mill shall guarantee the same quality for the same batch of products. It is certified that this material conforms in all respects to the requirements of the above standards latest revision.

QC: Xiaotuan Zhang

Checked By: Junxian Luo



66743
66744
66745
66750
66751
66752



Purchase Order

Date Apr 08, 2009	Page 2
Purchase Order Number PO00008535	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:


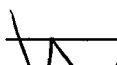
Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Apr 08, 2009	N30	yours	Apr 16, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
		4123/4124/4186/4187 OR PER AMS-QQ-A-200/11					
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							

Comments:	Tax Summary:			Less:		
	GST		111.55	included tax		0.00
	ONT PST		0.00	Subtotal		2,231.00
	Entered By:  CLAVOIE			Total tax		111.55
Approved By: 				Total purchase order in		
				CAD Dollars		2,342.55

Chantal Lavoie

From: Eryck Blais [eblais@magnastainless.com]
Sent: April 3, 2009 11:57 AM
To: 'Chantal Lavoie'
Subject: RE: QUOTE

THANK YOU
ERYCK

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Friday, April 03, 2009 10:24 AM
To: Eryck Blais
Subject: QUOTE

Please advise price & delivery on material.

~~6061-t6-angle-1"x1"x125"-wall-x-60-ft-3-PCS-13.00~~

~~304/316 round tubing seamless .675" x .091" wall x 100 ft or schedule 40 seamless OFFER 304L SMLS 3/8" SCH 40 \$135.00 EACH~~

~~6061-t6-bar-2"x4"x20' \$402.00 EACH~~

~~6061-t6 round bar 1.125" x 20 ft 55.00 EACH~~

~~6061-t6 round tubing .3125" x .058 wall x 100 ft OFFER 9 PCS 0.3750 OD X .058 X 144" 52.00 EACH~~

~~7075-t6 bar 1.5" x 1.5" x 12 ft 1 PC 195.00 EACH~~

~~7075-t73 round bar 1" x 24 ft 2 PCS 110.00 EACH~~

Thanks
Chantal

03/04/2009

Date : Thursday, 02/04/2009 7:44:05 AM

User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	M174R1000	VC-CAM002	12.00000000	0.0000	15/05/2009	0	N
	0.0	M303B0500X0500	VC-COP001	12.00000000	0.0000	15/05/2009	0	N
	0.0	M303R0500	VC-COP001	20.00000000	3.2000	15/05/2009	1	N
	0.0	M304B0500X2500	VC-COP001	6.91024000	0.0000	15/05/2009	0	N
	0.0	M304TR0675W091	VC-COP001 ✓	80.00000000	100 0.0000	15/05/2009	0	N
	0.0	M4130NR0750	VC-CAM002	4.00000000	12.5 5.7500	15/05/2009	1	N
	0.0	M4140NB0625X04	VC-CAM002	20.00000000	2.5 52.2500	15/05/2009	1	N
		00023333-1						
	0.0	M6052H32S020	VC-CAM002	32.00000000	0.0000	15/05/2009	0	N
	0.0	M5052H32S100	VC-CAM002	32.00000000	0.0000	15/05/2009	0	N
	0.0	M6061T6B0750X0	VC-CAM002	40.00000000	0.0000	15/05/2009	0	N
		2000						
	0.0	M6061T6B2000X0	VC-CAM002	4.00000000	12.5 0.0000	15/05/2009	0	N
		4000						
	0.0	M6061T6R0500	VC-CAM002	40.00000000	0.9000	15/05/2009	1	N
	0.0	M6061T6R0875	VC-CAM002	6.00000000	0.0000	15/05/2009	0	N
	0.0	M6061T6R1125	VC-CAM002	7.41216000	20.6 0.0000	15/05/2009	0	N
	0.0	M6061T6T03125W	VC-COP001	48.00000000	100.6 1.7500	15/05/2009	1	N
		058						
	0.0	M7075T6B1500X1	VC-CAM002	4.00000000	12.5 0.0000	15/05/2009	0	N
		500						
	0.0	M7075T73R1000	VC-CAM002	5.24600000	2.4 7.1000	15/05/2009	1	N
	0.0	M817142 DD2	VU-FLA001	2.00000000	19.0000	15/05/2009	1	N
	0.0	M817142 DC1	VU-FLA001	2.00000000	19.0000	15/05/2009	1	N
	0.0	M835362 024	VU-FLA001	2.00000000	95.0000	15/05/2009	1	N
	0.0	MLEXS125	VC-GEP001	64.00000000	2.8500	15/05/2009	1	N
	0.0	MS210433	VC-AVI001	60.00000000	300 1.5600	15/05/2009	1	N
	0.0	MS24524 23	VU-FLA001	2.00000000	18.0000	15/05/2009	1	N
	0.0	MS24693C48	VC-AVI001	100.00000000	100 0.0000	15/05/2009	0	N
	0.0	MS27039C107	VU-MMA001	8.00000000	100 0.4000	15/05/2009	1	N
	0.0	NAS1611013	VU-MMA001	4.00000000	200 0.5000	15/05/2009	1	N
	0.0	Q50AB2	VU-FLA001	2.00000000	806.0000	15/05/2009	1	N
	0.0	QS100M24S	VC-AVI001	3.00000000	20 2.7400	15/05/2009	1	N

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Jan 5, 2009	Page 1
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Receipt Number RCP00009883

REFERENCE ONLY

Purchase From:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	R000007807

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M4140NB0625X04	4140 Steel Bar .625 x 4. PER ASTM A 331 / A 108 MATERIAL: 4140 AS PER CF LP ANN BAR B/N110377	24.0000	f	27.650000	663.60	Jan 05, 2009

REFERENCE ONLY

REFERENCE ONLY

Comments:

Chantal Lavoie

From: Eryck Blais [eblais@magnastainless.com]
Sent: April 3, 2009 11:07 AM
To: 'Chantal Lavoie'
Subject: RE: quote

HI CHANTAL

\$350.00 EACH
DELAY 2-4 DAYS
THANK YOU
ERYCK

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Friday, April 03, 2009 10:55 AM
To: Eryck Blais
Subject: quote

Please advise price & delivery on material.

4140N bar .625" x 4" x 24 ft (same as last p/o: 7807 back in jan.2009)

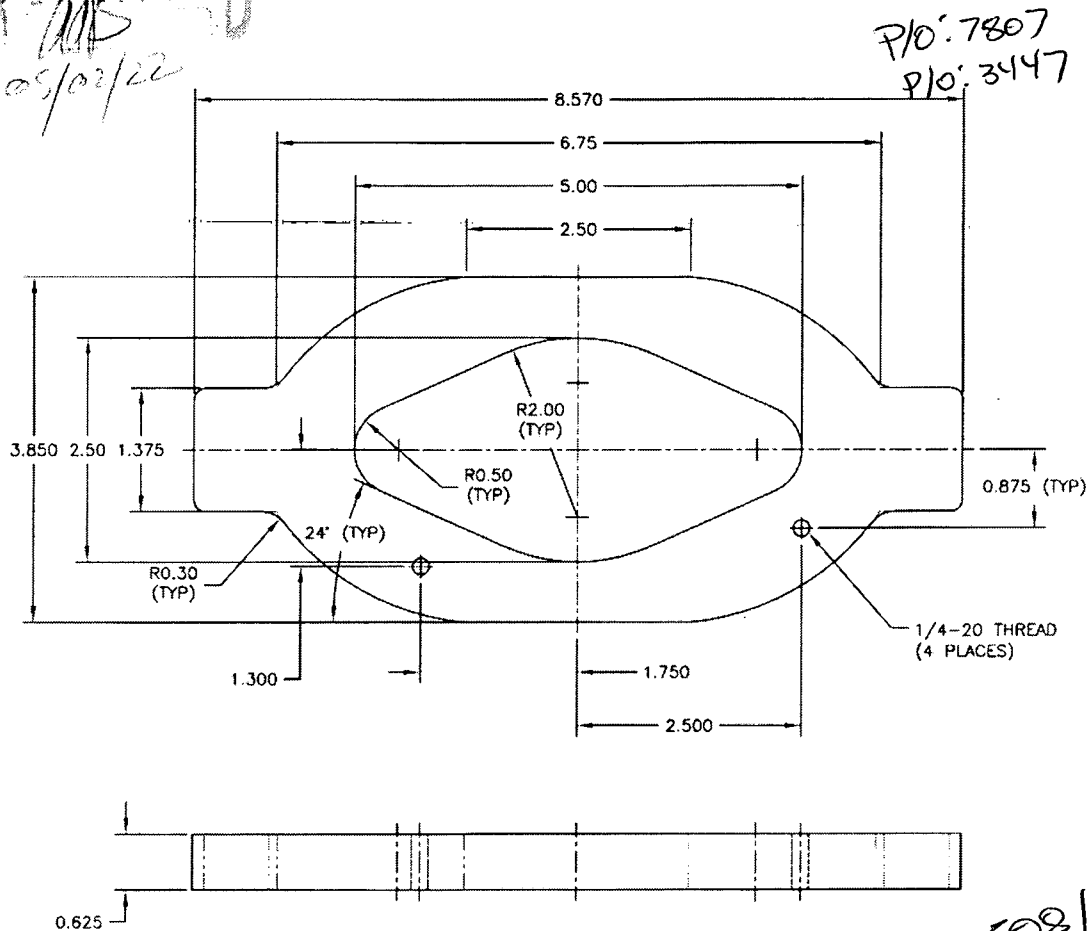
Thanks
Chantal

03/04/2009



DESIGN 14	DRAWN BY 14	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 3	APPROVED 14	DRAWING NO. D3333	REV. B SHEET 1 OF 3
DATE 05.02.18		TITLE PLATE	SCALE 1:2
A	04.12.14	NEW ISSUE	
B	05.02.18	RE-DESIGN D3333-3	

RELEASED
05/02/22



D3333-1 BASE PLATE PANEL

NOTES:

- 1) MATERIAL: AISI 4140 STEEL 0.625 THICK STEEL (REF. DART SPEC. M4140-B)
MIN. YIELD TENSILE STRENGTH = 100 ksi
- 2) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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